PlantPAx Server and Workstation













Catalog Numbers 7477-ISVS100, 7477-ISVS250, 7477-IC2VC



Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (publication SGI-1.1 available from your local Rockwell Automation sales office or online at http://literature.rockwellautomation.com) describes some important differences between solid state equipment and hardwired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

Reproduction of the contents of this manual, in whole or in part, without written permission of Rockwell Automation, Inc., is prohibited.

Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

WARNING	Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
IMPORTANT	Identifies information that is critical for successful application and understanding of the product.
ATTENTION	Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence
SHOCK HAZARD	Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.
BURN HAZARD	Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.

Allen-Bradley, Integrated Architecture, FactoryTalk, FactoryTalk Directory, FactoryTalk Activation, FactoryTalk Administration, FactoryTalk Services, FactoryTalk Batch, FactoryTalk Historian, FactoryTalk View SE, FactoryTalk View SE, FactoryTalk Administration, FactoryTalk Administration, FactoryTalk Administration, FactoryTalk Batch, FactoryTalk Historian, FactoryTalk View SE, FactoryTalk View SE, FactoryTalk Administration, FactoryTalk Administ

Trademarks not belonging to Rockwell Automation are property of their respective companies.

	Chapter 1	
PlantPAx Servers and	Introduction	5
Workstations	Introduction	
	, 11	
	Chapter 2	
Process Automation Server	Introduction	9
(PASS)		
(± ,	
	•	
	•	
	Start Your Project	23
	Chapter 3	
Operator Workstation (OWS)	•	27
	·	
	on the PASS	30
	Configure an OWS to Use Activations from an Activation	
	Server	31
	Start Your Project	
	OWS Details	

Tah	l۵	۸f	Contents
ıan	16	m	Contents

Notes:

PlantPAx Servers and Workstations

Introduction

Use this manual to configure PlantPAx servers and workstations. The servers and workstation are prepackaged hardware and software products based on the PlantPAx characterized system elements. You should have already completed the procedures in the PlantPAx Process Automation System Quick Start, publication 7477-QS001.

PlantPAx Servers and Workstations

Cat. No.	Description
7477-ISVS100	Process automation system server (PASS) with 100 screens
7477-ISVS250	Process automation system server (PASS) with 250 screens
7477-IC2VC	Operator workstation (OWS)

You can also create image backups of the servers and workstations, as well as order process-specific support.

Topic	Page
Image Backup	5
Process System Support	6

Image Backup

A cloning utility resides on the VersaView Accessories CD which is shipped with every VersaView Computer.

This cloning utility lets you create a back-up image of your computer's hard disk drive. If your system becomes unstable or corrupt, you can restore the hard disk drive from the back-up image. There is no restriction on the number of times you create or restore a back-up image.

When using the automated cloning utility, the active system partition of your computer's hard disk drive can back up to and restore from the recovery partition. The active system partition runs the operating system. The recovery partition stores a back-up image of the system. Each time you create a back-up image in the recovery partition, the previously archived image is replaced. It is recommended that the original image stored to the recovery partition remain intact and all future images be saved to DVD format.

Use the cloning utility to:

- Create, resize, or delete a recovery partition on the hard disk drive.
- Create a back-up of the active system image in the recovery partition of the hard drive.
- Restore an archived system image from the recovery partition.
- Use the ghost utility to manually perform system operations to create a bootable CD or DVD with a back-up image.

For information on using the cloning utility, see the Cloning Utility Technical Data, publication <u>6000-TD001</u>. This publication is available on the desktop of each PlantPAx computer in the folder named PlantPAx Documentation, as well as via Literature Library.

Process System Support

PriorityConnect Systems Support offers support tailored for process automation systems available through TechConnect Support. PriorityConnect contracts offer these features:

- Highly experienced team of engineers with training and systems experience across the entire Integrated Architecture system for both process systems
- Process support at a systems level provided by process engineers
- Priority case handling by Senior Systems Support Group with proactive case resolution follow-up
- Unlimited online support requests
- Access to hundreds of other support engineers as needed
- Use of online remote diagnostic tools
- Access to otherwise restricted TechConnect Knowledgebase content
- Technical Reference Library DVD
- 24x7x365 phone-support coverage upgrade option

For more information, contact your local distributor or Rockwell Automation representative, or visit http://support.rockwellautomation.com.

Additional Resources

See these documents for more information.

Resource	Description
PlantPAx Process Automation System Quick Start, publication 7477-QS001	Startup a new PlantPAx server or workstation and configure Windows settings.
PlantPAx Process Control System Profile, publication PROCES-SG001	Overview of the three typical process architectures: independent, centralized, and distributed.
PlantPAx Process Automation System Reference Manual, publication PROCES-RM001	Architecture definitions and design recommendations for PlantPAx process automation systems.

You can view or download publications at http://literature.rockwellautomation.com.

Process Automation Server (PASS)

Introduction

The process automation system server (PASS) is the process system server. The PASS can also provide HMI, data, and OPC server functions. The available servers are:

- 7477-ISVS100, PASS with 100 screens.
- 7477-ISVS250, PASS with 250 screens.

To configure a PASS, complete these steps.

- **1.** Set up FactoryTalk Directory services.
- 2. Change the Windows configuration.
- **3.** Configure the FactoryTalk Activation server.
- 4. Start your project.

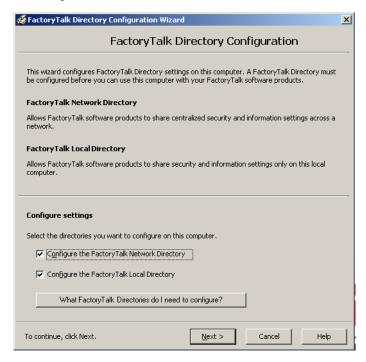
Topic	Page
Set Up FactoryTalk Directory Services	10
Change the Windows Configuration	13
Configure the FactoryTalk Activation Server	14
Start Your Project	23
PASS Details	24

Set Up FactoryTalk Directory Services

To set up FactoryTalk Directory services, complete these steps.

1. Choose Start>Programs>Rockwell Software>FactoryTalk Tools>FactoryTalk Directory Configuration Wizard.

The FactoryTalk Directory Configuration Wizard may take a few minutes to open.



2. Check the boxes to configure both the network directory and the local directory and click Next.

It may take 30 seconds to process the request.

3. Enter the FactoryTalk Administration Console credentials (see below) for the network directory configuration and click Next.

Username: administrator Password: rockwell

It may take 30 seconds to process the request.

4. Enter the credentials for the local directory configuration and click Next.

If in a Workgroup environment, enter the Windows credentials. These are the credentials that were created during the Windows mini-setup.

If in a Domain environment, the credentials must include the computer name in front of the proper Windows user name.

The password remains the same. For example, on a PASS computer with a computer name of RAPASS, use the credential in the following table.

Windows Credentials	Workgroup	Domain
User	Administrator	RAPASS/Administrator
Password	rockwell	rockwell

It may take 30 seconds to process the request.

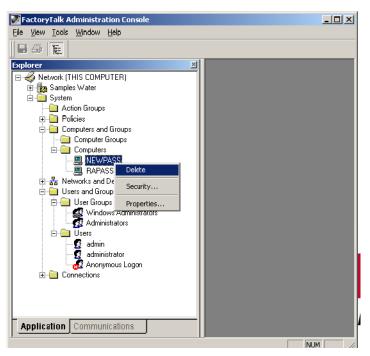
The network and local directory should now be setup and should be shown as being configured successfully.



Next, delete the old computer name from the FactoryTalk Directory Administration Console.

- **1.** Choose Start>Programs>Rockwell Software>FactoryTalk Administration Console.
- 2. Click Network and click OK.

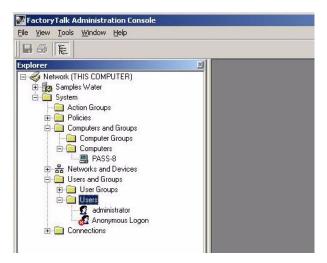
3. In the Explorer window, browse to Network (THIS COMPUTER) and choose System>Computers and Groups>Computers.



- 4. Right-click RAPASS and choose Delete.
- 5. Click Yes to continue.

Now you can create a new FactoryTalk Administration Console administrator account. If you choose not to create a new account, we recommend that you change the default FactoryTalk Services password.

1. Browse to Network (THIS COMPUTER) and choose System>Users and Groups>Users.



- 2. Double-click the administrator account.
- **3.** Click Reset Password and enter a new FactoryTalk Administration Console password.

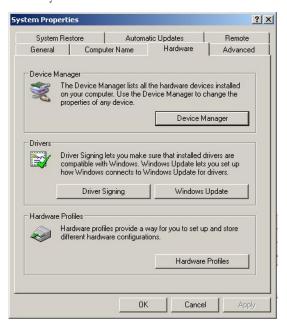
Record this password for future reference.

4. Click OK to exit.

Change the Windows Configuration

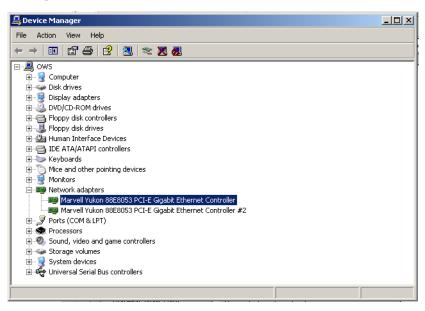
Use the Windows desktop to set the speed and duplex settings of the PASS.

- 1. Choose Start>Settings>Control Panel.
- 2. Double-click System and click the Hardware tab.



3. Click Device Manager in the Device Manager box.

4. In the Device Manager window, click the + icon next to Network adapters.



- 5. Right click the first Network adapter in the list and choose Properties.
- **6.** Click the Advanced tab and select Speed & Duplex in the Property window.
- 7. From the Value menu, choose 100 Mbps Full Duplex and click OK.
- **8.** Repeat these steps for the other network adapter.

Configure the FactoryTalk Activation Server

For continuous use of FactoryTalk products and other Rockwell Software products, computers running the software must have access to activation files. FactoryTalk Activation software provides a secure, software-based system for activating Rockwell Software products and managing software activation files. With FactoryTalk Activation software, there is no need for a physical master disk or any physical media. Instead, activation files are generated and distributed electronically.

Concurrent activations are locked to a central activation-server computer on the network. The activation server manages a pool of activation keys for connected clients to share. Floating concurrent activations are assigned automatically to clients that need them, and returned automatically to the activation server pool when the software stops running on the client, or when the client computer shuts down.

Client computers must be set up to obtain floating activations from the activation server. A continuous network connection is also required for clients to use floating activations. After a client obtains a floating activation, if the activation server detects that the client has been disconnected, the activation is returned to the server pool.

Activation Considerations

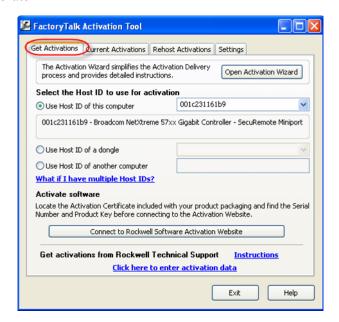
Consideration	Details
Software that is not activated	If the components you have installed cannot be activated, for example, because the activation server is unavailable, then the software will continue to run for up to seven days. The seven-day grace period allows time to correct the problem with acquiring activations, without disrupting critical applications. If activation is restored within seven days, normal operations will resume. If activation is not restored, the grace period will expire. After the grace period expires, if you restart the components and activation remains unavailable, the software will run for two hours in Demo mode.
Location of activation server	The PASS is the primary choice for activation management and should be the location of the activation server. In the instance that the PASS is not an acceptable location, for example, a customer makes use of a redundant PASS solution, a EWS is the secondary choice. In this instance, the EWS should be a dedicated station with a permanent Ethernet connection to the system. The FactoryTalk Activation software can be configured to run as both a server and client utility.
Options for adding activation files to the PASS	To make concurrent floating activations available to activation clients, first you must download the activation files to the activation server computer, from the Rockwell Software Activation website. If the PASS has Internet access, see Activate Software on a PASS with Internet Connectivity on page 16. If the PASS does not have Internet access the activations may have to be downloaded on a different computer with Internet connectivity and then transferred to the PASS, see Activate Software for a PASS without Internet Connectivity on page 19.
Protect activation files	Activation files are simple text files that must have a .lic extension. As long as the .lic extension is retained, you can copy or rename an activation file without harming it. However, tampering with text inside the activation file can disable your Rockwell Software products. If an activation file is damaged or deleted, contact Rockwell Automation Technical Support. For safekeeping, keep an original set of your activation files on back-up media. Use descriptive names for the files, so that you can identify them later, and copy them back to the appropriate computers. Activation files are locked to the Host IDs of the computers (or dongles) that need them. Activation will fail for Rockwell Software products on a computer where the specified Host ID is not recognized by the activation file.

Activate Software on a PASS with Internet Connectivity

To activate software on a PASS with Internet connectivity, complete these steps.

- 1. Insert the dongle included with the PASS into any available USB port.
- **2.** Choose Start>Programs>Rockwell Software>FactoryTalk Activation> FactoryTalk Activation Tool.
- 3. Click the Get Activations tab.

Do not click 'Use Host ID of a dongle' at this time. You will configure this later.



4. Click Open Activation Wizard.

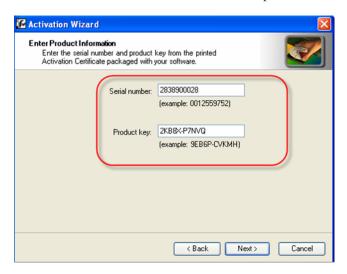


The Activation Wizard dialog box appears.

5. Click Next.

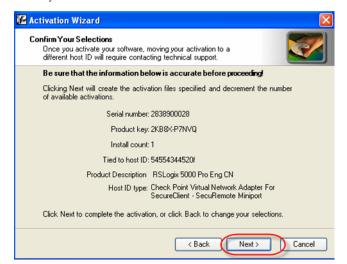
If you are activating additional products, check 'Use the Expert Interface to activate multiple products.' You will need the appropriate serial numbers and product keys provided with each product.

6. Type the serial number and product key found on the activation certificate that was included with the PASS computer and click Next.



- 7. Type the number of PASS computers to be activated, typically 1, in Activations Requested and click Next.
- **8.** To identify the Host ID the product will be associated to, check 'I need activation for a hardware dongle...' and click Next.
- **9.** Choose the Host ID of the dongle that was included with the PASS and click Next.

10. Confirm your selections and click Next.



11. Print a copy of the LIC file and click Print.



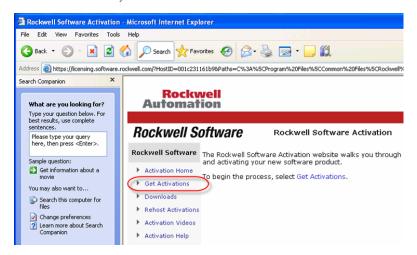
12. Click Finish.

The activations are now downloaded and you can start the Activation Server (see page 21).

Activate Software for a PASS without Internet Connectivity

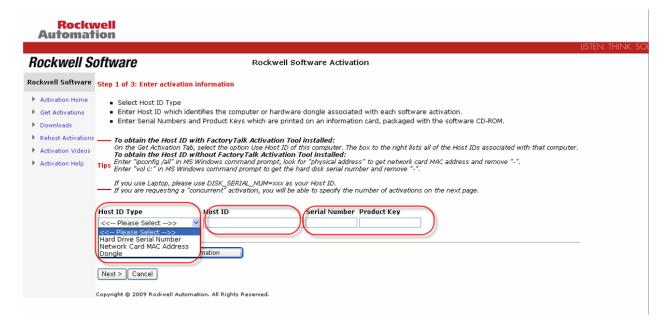
To activate software on a PASS without Internet connectivity, complete these steps.

- **1.** On a computer with Internet access, go to http://licensing.software.rockwell.com.
- 2. In the menu tree, choose Get Activations.



- 3. Select the Host ID type as Dongle.
- **4.** Type the Host ID of the dongle that was included with the PASS.

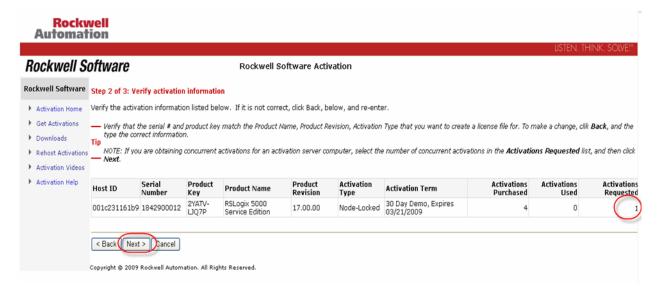
The Host ID can be found on the dongle.



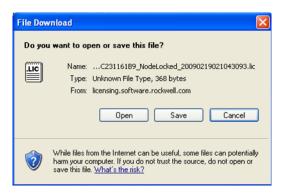
5. Type the serial number and product key found on the Activation Certificate that was packaged with the PASS computer.

If you are activating additional products, click 'Use the Expert Interface to activate multiple products.' You will need the appropriate serial numbers and product keys provided with each product.

- 6. Click Next.
- **7.** Type the number of PASS computers to be activated, typically 1, in Activations Requested and click Next.



- 8. Validate the data and click Next.
- 9. Click OK.
- 10. Click Download Concurrent Activation.
- 11. Click Save.



12. Save the LIC file to a transportable media (such as a USB thumbdrive).

13. Copy the LIC file to this directory location on the PASS:

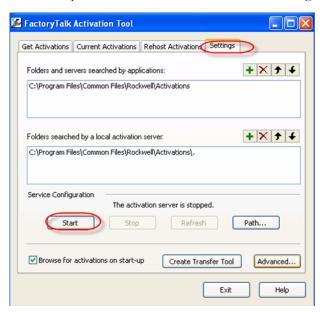
C:\Program Files\Common Files\Rockwell\Activations

The activations are now downloaded and you can start the Activation Server (see page 21).

Start the FactoryTalk Activation Server

To start the FactoryTalk Activation server, complete these steps.

- 1. Insert the dongle into an open USB port on the PASS.
- 2. Open the FactoryTalk Activation Tool and click the Settings tab.



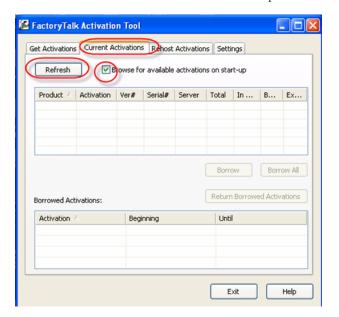
3. Click Start.

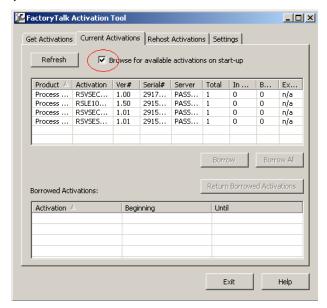
FactoryTalk Activation Tool Get Activations | Current Activations | Rehost Activations | Settings + × + 4 Folders and servers searched by applications: C:\Program Files\Common Files\Rockwell\Activations + × + 4 Folders searched by a local activation server: C:\Program Files\Common Files\Rockwell\Activations\. Service Configuration The activation server is running. Start Refresh Path... Stop ☑ Browse for activations on start-up Create Transfer Tool Advanced... Exit Help

4. Verify that the Activation Server is running.

5. Click the Current Activations tab and click Refresh.

Be sure 'Browse for available activations on start-up' is checked.





6. Verify that the activations appear in the upper window of the FactoryTalk Activation tool.

The activation service is now started and the PASS software is ready for use.

7. Click Exit to close the tool.

Start Your Project

Now you are ready to start your project. For example:

- Configure new users and roles.
- Add the PASS to a domain.
- Setup FactoryTalk Directory security.
- Load and develop the application files.

For information on implementing a process system, see the PlantPAx Process Automation System Reference Manual, publication PROCES-RM001.

PASS Details

Characterization of these system elements focuses on a FactoryTalk View SE application and does not include the use of FactoryTalk Batch or Historian products.

Computer Configuration - PASS

Attribute	PASS
Hardware	Core 2 duo processor
	• 1.66 GHz CPU
	• 4 GB memory
	 Dual, 160 GB hard drives (one for application code; one for logging)
	Dual monitor support
	USB dongle
Configuration	Hardware DEP enabled
	Windows firewall enabled
	No power management
	No screen saver
	No automatic Windows updates
	Remote assistance disabled
	Recovery partition created on C: drive
	 Windows classic desktop for Windows XP operating system
	FactoryTalk Directory server specified
	 PlantPAx Administrator and default user account for activation server setup

Server Software - PASS

Software	Product
Operating system	Windows 2003 R2 server operating system
Visualization software	FactoryTalk View SE server
	FactoryTalk View SE client
	FactoryTalk View Studio software ⁽¹⁾
	FactoryTalk Alarms and Events software
Infrastructure software	FactoryTalk View Administration Console software
	FactoryTalk Directory server
	 RSLinx Enterprise software (includes FactoryTalk Alarms and Events server)
	RSLinx Classic software ⁽¹⁾
	Logix5000 Clock Tool software
	FactoryTalk Activation server
	Rockwell Automation Support Tool software
Third-party software	Adobe Acrobat Reader software, version 9.0

⁽¹⁾ This application software is pre-installed but is not activated on the computer. Activations for this software can be purchased separately. Contact your local sales representative for more information

In addition to the application software above, these optional software packages are supported for use with the PASS.

Optional Software - PASS

Software	Product
Optional software	KEPServer Enterprise software
Optional third-party software	Antivirus software
	Microsoft Office products
	MSSQL Server Express software

Notes:

Operator Workstation (OWS)

Introduction

The operator workstation (OWS) provides the graphical view and interface into the process. The workstation is a client of either a PASS or application HMI server. The OWS supports operator interaction and is not meant to support development or maintenance activities. The available OWS is catalog number 7477-IC2VC.

To configure an OWS, complete these steps.



Make sure the PASS is already configured. For more information, see chapter Chapter 2 Process Automation Server (PASS) on page 9.

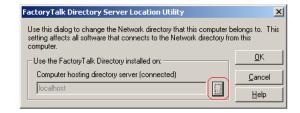
- 1. Locate the FactoryTalk Directory services.
- 2. Change the Windows configuration.
- **3.** Configure the FactoryTalk Activation client.
- 4. Start your project.

Topic	Page
Locate the FactoryTalk Directory Services	28
Change the Windows Configuration	29
Configure the FactoryTalk Activation Client	30
Start Your Project	32
OWS Details	33

Locate the FactoryTalk Directory Services

To locate the FactoryTalk Directory services, complete these steps.

- **1.** Choose Start>Rockwell Software>FactoryTalk Tools>Specify FactoryTalk Directory Location.
- 2. Click the '...' button next to localhost.



3. Enter your FactoryTalk Directory Administration Console credentials.

By default, the OWS uses the settings below. If a new administrator account was created, use the new account credentials.

Username: administrator Password: rockwell

4. Click Remote computer.



Click the '...' button to navigate the network to find the computer name of the PASS that is hosting the FactoryTalk Directory services.

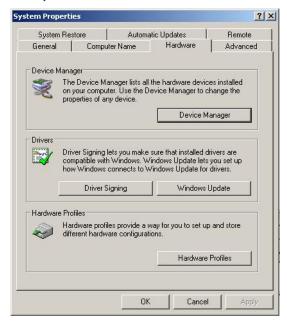
5. Choose the appropriate PASS computer and click OK.

The Network FactoryTalk Directory location has now been specified.

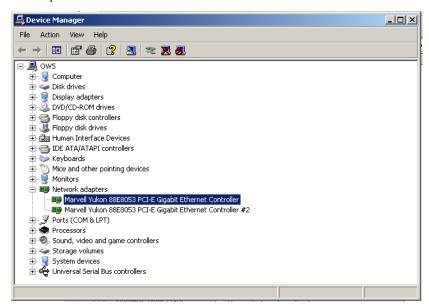
Change the Windows Configuration

Use the Windows desktop to set the speed and duplex settings of the OWS.

- 1. Choose Start>Settings>Control Panel.
- 2. Double-click System and click the Hardware tab.



- **3.** Click Device Manager in the Device Manager box.
- **4.** In the Device Manager window, click the + icon next to Network adapters.



5. Right click the first Network adapter in the list and choose Properties.

- **6.** Click the Advanced tab and select Speed & Duplex in the Property dialog box.
- 7. From the Value menu, choose 100 Mbps Full Duplex and click OK.
- **8.** Repeat these steps for the other network adapter.

Configure the FactoryTalk Activation Client

After you set up the activation server, specify the server the client computer connects to in order to retrieve activations. Once a client is connected to a server, run the application software (such as FactoryTalk View SE client) and the server automatically issues available activations.

A continuous network connection is required for an activation client to use floating activations. After a client obtains a floating activation, if the activation server detects that the client has been disconnected, the activation is returned to the server pool.

To be sure that critical software components (such as redundant HMI servers) can always obtain the necessary activations, set up an activation server on the computer where the software is running.

Download the OWS License File to the Activation Server on the PASS

To download the license file, follow either of these procedures:

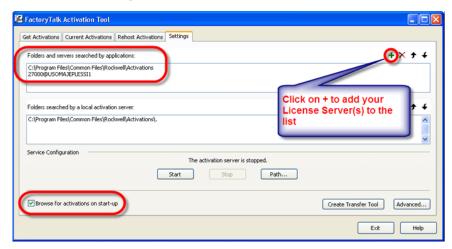
- Activate Software on a PASS with Internet Connectivity on page 16.
- Activate Software for a PASS without Internet Connectivity on page 19.

Use the serial number and product key provided on the activation certificate that was packaged with the OWS computer. The Host ID will be the same as the one for the PASS computer. A license file for each OWS computer is managed by the activation server on the PASS. The activation client utility on the OWS only needs to be configured to use the activation server once the license file is put on the activation server.

Configure an OWS to Use Activations from an Activation Server

To configure the OWS to use activations from an activation server, complete these steps.

- **1.** Choose Start>Programs>Rockwell Software>FactoryTalk Activation> FactoryTalk Activation Tool on the OWS.
- **2.** Click the Settings tab.



3. Add the FactoryTalk Activation server computer to the 'Folders and servers searched by applications' box.

Syntax = PortNumber@ServerName

For example, 27000@servername where 27000 is the default port for FactoryTalk Activation server.

- **4.** Check 'Browse for Activations on start-up'.
- 5. Click the Current Activation tab and click Refresh.

FactoryTalk Activation Tool Get Activations | Current Activations | Rehost Activations | Settings | ☑ Browse for available activations on start-up Product A Ex... n/a n/a n/a n/a Process ... Process ... Process ... Process ... Borrowed Activations: Activation / Until Beginning Exit Help

Be sure 'Browse for available activations on start-up' is checked.

6. Verify that the activation appears in the upper window of the FactoryTalk Activation tool.

Once the FactoryTalk server has been added to the server list, available concurrent activations are displayed on Current Activations tab.

Start Your Project

Now you are ready to start your project. For example:

- Create and run a FactoryTalk View client
- Create and run a FactoryTalk Batch client

For information on implementing a process system, see the PlantPAx Process Automation System Reference Manual, publication PROCES-RM001.

OWS Details

Characterization of these system elements focuses on a FactoryTalk View SE application, and does not include the use of FactoryTalk Batch or Historian products.

Computer Configuration - OWS

Attribute	ows
Hardware	Core 2 duo processor
	• 1.66 GHz CPU
	• 1 GB memory
	One 160 GB hard drive
	Dual monitor support
Configuration	Hardware DEP enabled
	Windows firewall enabled
	No power management
	No screen saver
	No automatic Windows updates
	Remote assistance disabled
	Recovery partition created on C: drive
	Windows classic desktop for Windows XP operating system
	FactoryTalk Directory server specified
	PlantPAx Administrator and default user account for activation server setup

Workstation Software - OWS

Software	Product
Operating system	Windows XP SP2 operating system
Visualization software	FactoryTalk View SE client
	FactoryTalk Alarms and Events software
	FactoryTalk Batch client ⁽¹⁾
	FactoryTalk eProcedure software ⁽¹⁾
Infrastructure software	FactoryTalk Activation client
	Rockwell Automation Support Tool software
Third-party software	Adobe Acrobat Reader software, version 9.0

⁽¹⁾ This application software is pre-installed but is not activated on the computer. Activations for this software can be purchased separately. Contact your local sales representative for more information

In addition to the application software above, these optional software packages are supported for use with the OWS.

Optional Software - OWS

Software	Product
Optional third-party software	Antivirus software
	Microsoft Office products

Notes:

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At http://support.rockwellautomation.com, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://support.rockwellautomation.com.

Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your product up and running.

1.440.646.3434 Monday — Friday, 8am — 5pm EST
Please contact your local Rockwell Automation representative for any technical support issues.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor in order to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

www.rockwellautomation.com

Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe/Middle East/Africa: Rockwell Automation, Vorstlaan/Boulevard du Souverain 36, 1170 Brussels, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846